



- Loctite 271 (92-809820)
- Loctite Master Gasket (92-12564-1)
- 2 Cycle Outboard Oil (92-13249A24)
- Loctite 680 (92-809833)
- 2-4-C With Teflon (92-825407A12)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	884	9763A23	CYLINDER BLOCK	1	(150)	3
1	884	9763A17	CYLINDER BLOCK	1	(175)	3
1	884	9763A61	CYLINDER BLOCK	1	(200)	3
2	16	818138	3 STUD-POWERHEAD (1-3/4 IN.)	6		3,5
3	16	67065	3 STUD-POWERHEAD (5-1/2 IN.)	2		3,5
3	16	78438	4 STUD-POWERHEAD (6-3/4 IN.)	2		3,5
4	17	43044	DOWEL PIN-LOCATING	2		3
5	17	67296	DOWEL PIN (BEARING RACE)	2		3
6	27	11338	GASKET-SEALING	2		2,3
7		42249	COVER-STARTER MOTOR (UP)	1		3
8	10	828213	SCREW (1-1/2 IN.) (HEX FLANG	2		3
9		76867	COVER (LOWER)	1		3
10	10	828214	SCREW (2 IN.) (HEX HEAD FLAN	2		3
11	23	99448	BUSHING	1		3
12	10	66717	SCREW (3-1/4 IN.)	8		3
13	10	74824	SCREW (1-1/4 IN.)	6		3
13	1159	9642A	1 UPPER END CAP ASSEMBLY	1		3
14	25	54029	O-RING	1		2,3
15	31	16756A	4 ROLLER BEARING	1		3
16	26	41953	OIL SEAL	1		3
17	22	822715	ELBOW	6		
18	22	15026	CAP	6		
19	10	69034	SCREW (5/16-18 X 1 IN.)	4		3
20	16	15094	STUD (1-7/8 IN.)	1		
21	54	63153	J-CLIP	1		
22	23	67269	SPACER	1		
23	12	49221	WASHER	3		
24	11	816874	NUT	3		
25		87076A10	IDLE CONTROL	1		
26	10	69020	SCREW (10-32 X 7/8)	3		
27	12	30164	WASHER	3		
28		42248	BRACKET	1		3
29	10	49668	SCREW (1/4-20 X 3/4 IN.)	2		3
30	16	15093	STUD (1 IN.)	2		
31		26852	CAP	1		3
32	10	64022	ADJUSTING SCREW (1/4-20 X 2-	1		3
33	11	64015	JAM NUT	1		3
34	1156	7809A	1 LOWER END CAP	1		3
35	25	62700	O-RING (3-1/4 IN. I.D.)	1		2,3
36	26	41953	OIL SEAL	2		3
37	10	28626	SCREW (1/4-20 X 3/4 IN.)	4		2